

AVIAID Oil Systems

AVIAID S1 & S2 External Oil Pumps
 AVIAID Oil System Accessories
 Patterson Dry Sump Tanks
 AVIAID Steel Wet Sump Oil Pans
 AVIAID Steel Dry Sump Oil Pans
 Fabricated Aluminum Pans
 Cast Aluminum Pans

AVIAID DRY SUMP OILING SYSTEMS
 10041 Canoga Avenue
 Chatsworth, CA 91311-3004
 (818) 998-8991 FAX (818) 998-8993
2013 RACER NET PRICE LIST
 Prices subject to change without notice
 Effective: January 1, 2013

email: aviaid@aol.com website: aviaid.com

(1)XXXXX - Pump Series X(1)XXX - # Stages XX(4)XX - Pressure Section Size XXX(3)X - Scavenge Section Size XXXX(1) - Detail		
XXXXX(0-4) - 5/8" Round shaft w/3/16" key slot for belt drive XXXX(5-9) - Hex Drive		
Blade Mount Belt Drive Pumps -(2)XXX # of blades -X(1)XX Position 1st blade -XX(21) - Mount ID Number		
Cam Drive Front Mount Pumps -(7)XXX Hex size in 16th's -X(1)XX Separator Width -XX(67) Mount ID Number		

PART NO	NET US\$	DESCRIPTION
SERIES I SINGLE STAGE EXTERNAL WET SUMP PUMPS - BELT OR CAM DRIVE - W/INTEGRAL REGULATOR		
Single stage pumps only * XXXX(1) - 1" Longer pump shaft i.e. Right Side Ford Single Stage Pump		

001 11000	549.00	1 Stage, 1.00" pressure w/ integral regulator
001 11100	549.00	1 Stage, 1.25" pressure w/ integral regulator
001 11200	574.00	1 Stage, 1.50" pressure w/ integral regulator
001 11300	587.00	1 Stage, 1.75" pressure w/ integral regulator
001 11400	599.00	1 Stage, 2.00" pressure w/ integral regulator
	24.00	Add for Specialty Large Format Mounts Including Donovan, Arias, KB, RCD

SERIES I 2 STAGE WET OR DRY SUMP PUMPS - BELT OR CAM DRIVE - APPLICATIONS & MOUNTS ON PAGE 8 - CHOICE OF MOUNTS
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001 12100	732.00	2 Stage, 1.25" pressure, 1.00" scavenge, w/ integral regulator
001 12110	732.00	2 Stage, 1.25" pressure, 1.25" scavenge, w/ integral regulator
001 12120	741.00	2 Stage, 1.25" pressure, 1.50" scavenge, w/ integral regulator
001 12130	757.00	2 Stage, 1.25" pressure, 1.75" scavenge, w/ integral regulator
001 12140	773.00	2 Stage, 1.25" pressure, 2.00" scavenge, w/ integral regulator
001 12200	750.00	2 Stage, 1.50" pressure, 1.00" scavenge, w/ integral regulator
001 12210	759.00	2 Stage, 1.50" pressure, 1.25" scavenge, w/ integral regulator
001 12220	768.00	2 Stage, 1.50" pressure, 1.50" scavenge, w/ integral regulator
001 12230	784.00	2 Stage, 1.50" pressure, 1.75" scavenge, w/ integral regulator
001 12240	799.00	2 Stage, 1.50" pressure, 2.00" scavenge, w/ integral regulator

SERIES I 3 STAGE DRY SUMP PUMPS - BELT OR CAM DRIVE - APPLICATIONS & MOUNTS ON PAGE 8 - CHOICE OF MOUNTS

001 13000	844.00	3 Stage, 1.00" pressure, 1.00" scavenge
001 13010	862.00	3 Stage, 1.00" pressure, 1.25" scavenge
001 13020	880.00	3 Stage, 1.00" pressure, 1.50" scavenge
001 13030	912.00	3 Stage, 1.00" pressure, 1.75" scavenge
001 13040	928.00	3 Stage, 1.00" pressure, 2.00" scavenge
001 13100	844.00	3 Stage, 1.25" pressure, 1.00" scavenge
001 13110	862.00	3 Stage, 1.25" pressure, 1.25" scavenge
001 13120	880.00	3 Stage, 1.25" pressure, 1.50" scavenge
001 13130	912.00	3 Stage, 1.25" pressure, 1.75" scavenge
001 13140	928.00	3 Stage, 1.25" pressure, 2.00" scavenge
001 13210	871.00	3 Stage, 1.50" pressure, 1.25" scavenge
001 13220	889.00	3 Stage, 1.50" pressure, 1.50" scavenge
001 13230	921.00	3 Stage, 1.50" pressure, 1.75" scavenge
001 13240	937.00	3 Stage, 1.50" pressure, 2.00" scavenge
001 13310	878.00	3 Stage, 1.75" pressure, 1.25" scavenge
001 13320	896.00	3 Stage, 1.75" pressure, 1.50" scavenge
001 13330	928.00	3 Stage, 1.75" pressure, 1.75" scavenge
001 13340	944.00	3 Stage, 1.75" pressure, 2.00" scavenge
001 13410	877.00	3 Stage, 2.00" pressure, 1.25" scavenge
001 13420	905.00	3 Stage, 2.00" pressure, 1.50" scavenge
001 13430	937.00	3 Stage, 2.00" pressure, 1.75" scavenge
001 13440	952.00	3 Stage, 2.00" pressure, 2.00" scavenge

SERIES I 4 STAGE DRY SUMP PUMPS - BELT OR CAM DRIVE - APPLICATIONS & MOUNTS ON PAGE 8 - CHOICE OF MOUNTS

001 14000	909.00	4 Stage, 1.00" pressure, 1.00" scavenge
001 14010	936.00	4 Stage, 1.00" pressure, 1.25" scavenge
001 14020	963.00	4 Stage, 1.00" pressure, 1.50" scavenge
001 14030	1011.00	4 Stage, 1.00" pressure, 1.75" scavenge
001 14040	1038.00	4 Stage, 1.00" pressure, 2.00" scavenge

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001 14100	918.00	4 Stage, 1.25" pressure, 1.00" scavenge
001 14110	945.00	4 Stage, 1.25" pressure, 1.25" scavenge
001 14120	972.00	4 Stage, 1.25" pressure, 1.50" scavenge
001 14130	1020.00	4 Stage, 1.25" pressure, 1.75" scavenge
001 14140	1047.00	4 Stage, 1.25" pressure, 2.00" scavenge
001 14200	1024.00	4 Stage, 1.50" pressure, 1.00" scavenge
001 14210	1051.00	4 Stage, 1.50" pressure, 1.25" scavenge
001 14220	1078.00	4 Stage, 1.50" pressure, 1.50" scavenge
001 14230	1126.00	4 Stage, 1.50" pressure, 1.75" scavenge
001 14240	1153.00	4 Stage, 1.50" pressure, 2.00" scavenge
001 14320	1094.00	4 Stage, 1.75" pressure, 1.50" scavenge
001 14420	1110.00	4 Stage, 2.00" pressure, 1.50" scavenge
SERIES I 5 STAGE DRY SUMP PUMPS - BELT OR CAM DRIVE - APPLICATIONS & MOUNTS ON PAGE 8 - CHOICE OF MOUNTS		
001 15000	1067.00	5 Stage, 1.00" pressure, 1.00" scavenge
001 15010	1103.00	5 Stage, 1.00" pressure, 1.25" scavenge
001 15020	1139.00	5 Stage, 1.00" pressure, 1.50" scavenge
001 15030	1203.00	5 Stage, 1.00" pressure, 1.75" scavenge
001 15040	1239.00	5 Stage, 1.00" pressure, 2.00" scavenge
001 15100	1076.00	5 Stage, 1.25" pressure, 1.00" scavenge
001 15110	1112.00	5 Stage, 1.25" pressure, 1.25" scavenge
001 15120	1148.00	5 Stage, 1.25" pressure, 1.50" scavenge
001 15130	1212.00	5 Stage, 1.25" pressure, 1.75" scavenge
001 15140	1248.00	5 Stage, 1.25" pressure, 2.00" scavenge
001 15200	1085.00	5 Stage, 1.50" pressure, 1.00" scavenge
001 15210	1121.00	5 Stage, 1.50" pressure, 1.25" scavenge
001 15220	1157.00	5 Stage, 1.50" pressure, 1.50" scavenge
001 15230	1221.00	5 Stage, 1.50" pressure, 1.75" scavenge
001 15240	1257.00	5 Stage, 1.50" pressure, 2.00" scavenge
001 15320	1173.00	5 Stage, 1.75" pressure, 1.50" scavenge
001 15420	1182.00	5 Stage, 2.00" pressure, 1.50" scavenge
SERIES I SINGLE STAGE 2 SECTION CROSSPORTED NON-REGULATOR PUMPS - FOR CIRCULATION, SCAVENGE OR PRESSURE		
009 92660	525.00	2 Section .600"
009 92880	525.00	2 Section .840"
009 92000	525.00	2 Section 1.00"
009 92110	541.00	2 Section 1.25"
009 92220	567.00	2 Section 1.50"
009 92330	619.00	2 Section 1.75"
009 92440	635.00	2 Section 2.00"
SERIES I SINGLE STAGE 3 SECTION CROSSPORTED NON-REGULATOR PUMPS - FOR CIRCULATION, SCAVENGE OR PRESSURE		
009 93660	683.00	3 Section .600"
009 93880	683.00	3 Section .840"
009 93000	683.00	3 Section 1.00"
009 93110	699.00	3 Section 1.25"
009 93220	725.00	3 Section 1.50"
009 93330	793.00	3 Section 1.75"
009 93440	809.00	3 Section 2.00"
SERIES I COMP SINGLE STAGE TWO SECTION CROSSPORTED PUMPS W/INTEGRAL REGULATOR- HEX OR BELT DRIVE		
007 71000	727.40	1 Stage, 2 section pump with 2 crossported 1.00" engine pressure sections, w/ integral regulator and center plate bearing.
007 71100	777.40	1 Stage, 2 section pump with 2 crossported 1.25" engine pressure sections, w/ integral regulator and center plate bearing.
007 71200	810.20	1 Stage, 2 section pump with 2 crossported 1.50" engine pressure sections, w/ integral regulator and center plate bearing.
007 71300	853.00	1 Stage, 2 section pump with 2 crossported 1.75" engine pressure sections, w/ integral regulator and center plate bearing.
007 71400	895.80	1 Stage, 2 section pump with 2 crossported 2.00" engine pressure sections, w/ integral regulator and center plate bearing.
SERIES I COMP SINGLE, TWO & THREE STAGE BELT DRIVEN EXTERNAL WET SUMP TRACTOR PUMPS - MOTORPLATE MOUNT		
007 72300	1276.11	2 Stage, 3 Section External Wet Sump Pump with 2 crossported 1.75" engine pressure sections & 1.00" turbo pressure section. Features double seal stage separation, intermediate shaft bearing and 2 integral regulators. Adjustable 4 bolt motor plate mount standard. Other mountings available

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007 72310	1285.11	2 Stage, 3 Section External Wet Sump Pump with 2 crossported 1.75" engine pressure sections & 1.25" turbo pressure section. Features double seal stage separation, intermediate shaft bearing and 2 integral regulators. Adjustable 4 bolt motor plate mount standard. Other mountings available
007 72400	1292.11	2 Stage, 3 Section External Wet Sump Pump with 2 crossported 2.00" engine pressure sections & 1.00" turbo pressure section. Features double seal stage separation, intermediate shaft bearing and 2 integral regulators. Adjustable 4 bolt motor plate mount standard. Other mountings available
007 72410 Diesel Fuel Hsg	1299.11	2 Stage, 3 Section External Wet Sump Pump with 2 crossported 2.00" engine pressure sections & 1.25" turbo pressure section. Features double seal stage separation, intermediate shaft bearing and 2 integral regulators. Adjustable 4 bolt motor plate mount standard. Other mountings available
	20.24	Convert Turbo Section to Diesel Fuel
007 73300	1618.75	3 Stage, 4 Section External Wet Sump Pump with 2 Crossported 1.75" engine pressure sections, 1.00" diesel fuel section with bronze idler, & 1.00" turbo pressure section. Features double seal stage separation, intermediate shaft bearing and 3 regulators, 2 integral and 1 remote. Adjustable 4 bolt motor plate mount standard. Other mountings available.
007 73311	1636.75	3 Stage, 4 Section External Wet Sump Pump with 2 Crossported 1.75" engine pressure sections, 1.25" diesel fuel section with bronze idler, & 1.25" turbo pressure section. Features double seal stage separation, intermediate shaft bearing and 3 regulators, 2 integral and 1 remote. Adjustable 4 bolt motor plate mount standard. Other mountings available.
007 73400	1654.75	3 Stage, 4 Section External Wet Sump Pump with 2 Crossported 2.00" engine pressure sections, 1.00" diesel fuel section with Teflon coated idler, & 1.00" turbo pressure section. Features double seal stage separation, internal shaft bearing and 2 integral regulators. Requires 1 additional remote regulator for fuel pressure. Adjustable 4 bolt motor plate mount standard. Others available.
007 73411	1672.75	3 Stage, 4 Section External Wet Sump Pump with 2 Crossported 2.00" engine pressure sections, 1.25" diesel fuel section with bronze idler, & 1.25" turbo pressure section. Features double seal stage separation, internal shaft bearing and 2 integral regulators. Requires 1 remote regulator for fuel pressure. Adjustable 4 bolt motor plate mount standard. Others available.
SERIES 2 PROLINE OIL PUMPS		FEATURES: ADDITIONAL SHAFT BEARING, DOWEL ALIGNMENT, ANGLED PORTS, COATED GEARS
SERIES 2 4 STAGE DRY SUMP PUMPS W/INTEGRAL REGULATOR - BELT OR CAM DRIVE		
004 44110	1249.00	4 Stage, 1.25" pressure, 1.25" scavenge
004 44120	1286.00	4 Stage, 1.25" pressure, 1.50" scavenge
004 44130	1342.00	4 Stage, 1.25" pressure, 1.75" scavenge
004 44220	1299.00	4 Stage, 1.50" pressure, 1.50" scavenge
004 44230	1373.00	4 Stage, 1.50" pressure, 1.75" scavenge
SERIES 2 5 STAGE DRY SUMP PUMPS W/INTEGRAL REGULATOR - BELT OR CAM DRIVE		
004 45110	1440.00	5 Stage, 1.25" pressure, 1.25" scavenge
004 45120	1491.00	5 Stage, 1.25" pressure, 1.50" scavenge
004 45130	1656.00	5 Stage, 1.25" pressure, 1.75" scavenge
004 45220	1522.00	5 Stage, 1.50" pressure, 1.50" scavenge
004 45230	1596.00	5 Stage, 1.50" pressure, 1.75" scavenge
SERIES 2 6 STAGE DRY SUMP PUMPS W/INTEGRAL REGULATOR - BELT OR CAM DRIVE		
004 46110	1631.00	6 Stage, 1.25" pressure, 1.25" scavenge
004 46120	1689.00	6 Stage, 1.25" pressure, 1.50" scavenge
004 46130	1781.00	6 Stage, 1.25" pressure, 1.75" scavenge
004 46220	1702.00	6 Stage, 1.50" pressure, 1.50" scavenge
004 46230	1794.00	6 Stage, 1.50" pressure, 1.75" scavenge
SERIES 2 5 STAGE ROTOR SCAVENGE DRY SUMP PUMPS W/INTEGRAL REGULATOR - BELT OR CAM DRIVE		
004 45150	1648.00	5 Stage, 1.25" pressure, 1.25" Rootes scavenge
004 45160	1699.00	5 Stage, 1.25" pressure, 1.50" Rootes scavenge
004 45130	1864.00	5 Stage, 1.25" pressure, 1.75" Rootes scavenge
004 45220	1730.00	5 Stage, 1.50" pressure, 1.50" Rootes scavenge
004 45230	1804.00	5 Stage, 1.50" pressure, 1.75" Rootes scavenge
SERIES 2 6 STAGE ROTOR SCAVENGE DRY SUMP PUMPS W/INTEGRAL REGULATOR - BELT OR CAM DRIVE		
004 46150	1839.00	6 Stage, 1.25" pressure, 4x1.25" Rootes scavenge, 1.25" Valley Gear Scavenge
004 46160	1897.00	6 Stage, 1.25" pressure, 4x1.50" Rootes scavenge, 1.25" Valley Gear Scavenge
004 46170	1989.00	6 Stage, 1.25" pressure, 4x1.75" Rootes scavenge, 1.25" Valley Gear Scavenge
004 46260	1910.00	6 Stage, 1.50" pressure, 4x1.50" Rootes scavenge, 1.25" Valley Gear Scavenge
004 46270	2002.00	6 Stage, 1.50" pressure, 4x1.75" Rootes scavenge, 1.25" Valley Gear Scavenge

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KOOLFLOW REMOTE REGULATORS

010 19080	98.00	Remote Regulator with -08 fittings, -10 bypass
010 19100	98.00	Remote Regulator with -10 fittings, -10 bypass
010 19200	98.00	Remote Regulator with -12 fittings, -10 bypass
010 19002	98.00	Remote Regulator with -08 fittings, o-ring rear bypass port
010 19102	98.00	Remote Regulator with -10 fittings, o-ring rear bypass port
010 19202	98.00	Remote Regulator with -12 fittings, o-ring rear bypass port
010 40110	174.60	Remote HP4 style Oil Filter Mount with integral Pressure Regulator, 13/16 nipple
010 40111-12	198.60	Remote HP6 style Oil Filter Mount with integral Pressure Regulator, 1-1/2"-12 Thread
010 40111-14	198.60	Remote HP6 style Oil Filter Mount with integral Pressure Regulator, 1-1/2"-16 Thread

S1 & S2 Accessory Drives, Cam Hubs & Hardware

101 30550	127.45	Fuel Drive Plate, Hilborn 3-bolt plate with seals, hardware, phenolic insulator & drive screw
101 30551	127.45	Fuel Drive Plate, Enderle 4-bolt plate with seals, hardware, phenolic insulator & drive screw
101 30552	127.45	Fuel Drive Plate, blank with seals, hardware, phenolic insulator & drive screw
101 30553	95.80	Power Steering Drive for KSE with seals, hardware & drive screw
109 10301	490.00	KSE Hex Drive Power Steering Pump
101 30554	95.80	Power Steering Drive for KRC with seals, hardware & drive screw
106 19502	254.46	KRC Hex Drive Power Steering Pump
101 30555	95.80	Power Steering Drive, Saginaw T/C pump plate with seals, hardware & drive screw
116 2600H	402.00	TC 3/8" Hex Drive Aluminum Power Steering Pump
101 30564	39.90	Drive Hub 1/2" Hex Chevrolet Cam Front
101 30570	17.50	Phenolic Spacer - Fuel Drive
101 30580	22.60	5/16" Female Hex Drive Screw LH
101 30582	22.60	5/16" Female Hex Drive Screw RH

S1 Rebuild Components & Kits

101 30710	10.55	Bearing, S1, Sealed 6108, Belt drive front
101 30712	9.43	Bearing, S1, Sealed R10, Cam drive front
101 30720	8.38	Bearing, S1, Sealed R8, Rear
101 30730	6.05	Bearing, Open R10, Front S2 Pump, Bearing Plate
101 30721	5.40	Bearing, Open R08, Rear S2 Pump
101 30740	12.64	Seal, Front CR-SKF Brand
101 30745	13.67	Seal, Fuel Drive, Separator Plate w/ seals
101 30790	17.60	Rebuilt Kit - Seal, O-Rings, Set Screws, Snap Ring, Keys
101 30792-01	24.00	Rebuilt Kit - 1 Stage O ringed pump - Seal, O-Rings, Set Screws, Snap Ring, Keys
101 30792-02	26.50	Rebuilt Kit - 2 Stage O ringed pump - Seal, O-Rings, Set Screws, Snap Ring, Keys
101 30792-03	29.00	Rebuilt Kit - 3 Stage O ringed pump - Seal, O-Rings, Set Screws, Snap Ring, Keys
101 30792-04	31.50	Rebuilt Kit - 4 Stage O ringed pump - Seal, O-Rings, Set Screws, Snap Ring, Keys
101 30792-05	34.00	Rebuilt Kit - 5 Stage O ringed pump - Seal, O-Rings, Set Screws, Snap Ring, Keys

S2 Rebuild Components & Kits

102 31790-24	24.50	Rebuilt Kit Proline - 4 Stage Pump - Viton Seal, O-Rings, Set Screws, Snap Ring, Keys
102 31790-25	30.50	Rebuilt Kit Proline - 5 Stage Pump - Viton Seal, O-Rings, Set Screws, Snap Ring, Keys
102 31790-26	36.50	Rebuilt Kit Proline - 6 Stage Pump - Viton Seal, O-Rings, Set Screws, Snap Ring, Keys

OIL SYSTEM ACCESSORIES

S1 Pump Mounting Adapters

104 40010	39.50	Chevrolet Small Block External Pump Riser Plate Left Side Mount Pump
104 40011	75.00	Ford Small Block External Pump Adapter for Right Side Mount Pump
104 40012	149.50	427 FE External Pump Adapter for Right Side Mount Pump
104 59410	149.50	427 FE External Pump Adapter for Left Side Mount Pump w/ Oil Feed Passage
104 40013-01	149.50	427 FE steel damper sleeve w/20 Tooth Gilmer drive gear & permanent guides
104 40013-02	149.50	427 FE steel damper sleeve w/26 Tooth HTD drive gear & permanent guides
104 40018	90.00	Pump Adapter LS-A Cylinder Head Mount
104 40018-2	84.00	Pump Adapter LS Left Side Mount
104 40018-4	67.50	Pump Adapter LS-D Right Side Mount #39 Bracket
104 40082	36.00	Pump Adapter LS-C Right Side Direct to Block Mount
104 40076-00	62.00	Pump Adapter Generic Side Bolt Mount Pump
104 40076-12	84.00	Pump Adapter GMC I6 RSM
104 40076-14	72.00	Pump Adapter Honda B Series
104 40076-15	105.75	Pump Adapter 2 Piece Honda K Series
104 40076-14-1	7.80	Pump Adapter Side Bolt Pump Mount Hardware Kit
104 40076-15	38.00	Pump Adapter 2300F LSM.
104 40076-16	39.75	Pump Adapter 2300F RSM.
104 40076-17	42.00	Pump Adapter Ford Modular/Coyote Side Bolt Mount Pump

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104 40012-02	74.60	Pump Adapter 426/440 Mopar OEM Pump Replacement
104 40012-03	84.00	Pump Adapter 426/440 Mopar Belt Drive Pump w/ Oil Feed Passage
104 40017-1	2.24	Shim 76 Mount Long
104 40017-2	1.94	Shim 76 Mount Short
In-Line Scavenge Filters		
104 40020-08	43.80	In-Line Scavenge Filter- 1.25" Diameter -08 Fittings
104 40020-10	43.80	In-Line Scavenge Filter -1.25" Diameter -10 Fittings
104 40020-12	43.80	In-Line Scavenge Filter- 1.25" Diameter -12 Fittings
104 40040-16	59.60	In-Line Scavenge Filter- 1.50" Diameter -16 Fittings
104 40040-20	66.60	In-Line Scavenge Filter- 1.50" Diameter -16 Fittings
104 40021-12	72.89	In-Line Scavenge Filter -12 x -12x90 Degree Fittings
Oil Filter Mounts and Accessories		
104 40101	72.00	SBC/BBC Oil Filter Block Off with Hardware
104 40102	72.00	SBC/BBC Remote Oil Filter Block Adapter
104 40011	99.50	TRACO Cast Aluminum Remote Oil Filter Mount for HP-4 - Left Side In
104 40012	99.50	TRACO Cast Aluminum Remote Oil Filter Mount for HP-4 - Right Side In
104 40104	149.50	TRACO SBC/BBC Cast Aluminum Remote Oil Filter Block Adaptor
104 40709-02	149.00	SBC Sandwich Remote Filter Adapter - Uses OEM Filter in Place, BBC w/ Block Modification
104 40107	19.50	Traco In&Out O-ring Kit
104 40203-01	99.50	FE Ford Billet Aluminum Remote Oil Filter Block Adapter
Oil Filters		
104 50010	18.00	3" Dia Filter Racing Fram HP10 3/4-16 thread - 4-7/8" Tall
104 50007	18.00	3" Dia Filter Racing Fram HP7 3/4-16 thread - 3-5/16" Tall
104 51060R	24.00	3-5/8" Dia Filter Racing Wix 13/16-16 thread - 5-3/4" Tall
104 57003R	28.35	4-1/2" Dia Filter Racing Wix 1 1/2-12 thread - 6-1/8" Tall
104 51222R	28.35	4-1/2" Dia Filter Racing Wix 1 1/2-12 thread - 6-1/8" Tall
104 57007R	28.35	4-1/2" Dia Filter Racing Wix 1 1/2-16 thread - 6-1/8" Tall
Pump Drive Mandrels		
104 40412	47.50	Blower hub 1" drive mandrel
104 40430	63.00	Blower crank hub
104 10201	125.00	Drive Mandrel BBC 3 bolt 1" 3.375" Mandrel length
104 30414	72.00	Drive Mandrel BBC 3 bolt .625 long - Pin Drive
104 30415	72.00	Drive Mandrel SBC 3 bolt .625 long - Pin Drive
104 40408	51.00	Drive Mandrel SBC 1x2"
104 40409	54.00	Drive Mandrel SBC 1X3"
104 40410	59.00	Drive Mandrel SBC 1X4"
104 40411	137.49	Drive Mandrel SBF 3/4 Bolt 1X4" Mandrel
104 40417	90.00	Drive Mandrel 4.6/5.4 Modular Ford OEM Damper
104 40422	72.00	Drive Mandrel BBF 4 Bolt Pin Drive
104 40423	147.50	Drive Mandrel BBF 4 Bolt 1x4" Mandrel
104 40453-2	8.60	Bolt Kit ATI 3" Mandrel
104 40018-1	9.00	Bolt Kit LS1 Mount
104 40018-82-1	6.40	Bolt Kit LS1 Mount #82..
104 40018-3	4.80	Bolt Kit MOD V8 Pump Mount
104 40076-1	7.20	Bolt Kit Side Mount Pump
104 40453	6.10	1" Mandrel Bolt/Washer
104 40452	6.06	1" Drive Mandrel Spacer 1"
104 40557	5.25	1" Drive Mandrel Spacer 1/4"
104 40556	5.63	1" Drive Mandrel Spacer 1/2"
104 40449-2750	11.20	Guide Washer 2 3/4"D Pin Drive
104 40449-3250	11.20	Guide Washer 3-1/4"D Pin Drive
104 40450-2750	11.20	Guide Washer 2 3/4"D 1" Mandrel
104 40450-3250	11.20	Guide Washer 3-1/4"D 1" Mandrel
104 40554	26.25	Mandrel Hat Washer 1" Mandrel Hex
Remote Oil Filter Adapters		
104 40105-12-10.	97.50	Remote Filter Adapter Swivel 3/4-12 thread Ford -10
104 40105-12-12.	97.50	Remote Filter Adapter Swivel 3/4-12 thread Ford -12
104 40105-13-10.	97.50	Remote Filter Adapter Swivel 13/16-12 thread GM Inner Gasket -10
104 40105-13-12.	97.50	Remote Filter Adapter Swivel 13/16-12 thread GM Inner Gasket -12
104 40105-18-10.	97.50	Remote Filter Adapter Swivel 18MM Inner Gasket-10
104 40105-20-10.	97.50	Remote Filter Adapter Swivel 20MM Inner Gasket-10
104 40105-20-12	97.50	Remote Filter Adapter Swivel 20MM Inner Gasket-12

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104 40105-22-10.	97.50	Remote Filter Adapter Swivel 22MM Inner Gasket -10
104 40105-22-12.	97.50	Remote Filter Adapter Swivel 22MM Inner Gasket -12
104 40709-02	150.00	SBC Sandwich Remote Filter Adapter - Uses OEM Filter in Place, BBC w/ Block Modification
104 40102	72.00	SBC/BBC Remote Oil Filter Adapter
LS A System Gilmer Belt Pump Pulleys		
104 40705-14	135.00	LS Idler pulley w/ 14 tooth Gilmer Pulley
104 40604-01	49.00	LS A system pump pulley Locking Collar
104 40605-46	102.00	LS A system pump pulley 46 Tooth 050 Gilmer
Gilmer Belt Pump Pulleys		
104 40600-26	42.00	26 Tooth 1" Pump Pulley - 5/8" Shaft
104 40600-28	45.00	28 Tooth 1" Pump Pulley - 5/8" Shaft
104 40600-30	48.00	30 Tooth 1" Pump Pulley - 5/8" Shaft
104 40600-32	54.00	32 Tooth 1" Pump Pulley - 5/8" Shaft
104 40601-26	78.50	26 Tooth 1 1/2" Pump Pulley - 5/8" Shaft
104 40601-28	42.50	28 Tooth 1 1/2" Pump Pulley - 5/8" Shaft
104 40601-30	56.25	30 Tooth 1 1/2" Pump Pulley - 5/8" Shaft
104 40601-32	58.50	32 Tooth 1 1/2" Pump Pulley - 5/8" Shaft
Gilmer Belt Crank Pulleys		
104 40700-12	29.35	12 Tooth 1" Drive Pulley 1" Mandrel
104 40700-13	29.35	13 Tooth 1" Drive Pulley 1" Mandrel
104 40700-14	29.35	14 Tooth 1" Drive Pulley 1" Mandrel
104 40700-15	30.85	15 Tooth 1" Drive Pulley 1" Mandrel
104 40700-16	31.50	16 Tooth 1" Drive Pulley 1" Mandrel
104 40700-17	31.50	17 Tooth 1" Drive Pulley 1" Mandrel
104 40700-18	37.50	18 Tooth 1" Drive Pulley 1" Mandrel
104 40700-19	40.35	19 Tooth 1" Drive Pulley 1" Mandrel
104 40700-20	40.35	20 Tooth 1" Drive Pulley 1" Mandrel
104 40700-21	40.35	21 Tooth 1" Drive Pulley 1" Mandrel
104 40700-22	46.10	22 Tooth 1" Drive Pulley 1" Mandrel
104 40700-23	46.10	23 Tooth 1" Drive Pulley 1" Mandrel
104 40700-24	46.10	24 Tooth 1" Drive Pulley 1" Mandrel
104 40700-25	46.10	25 Tooth 1" Drive Pulley 1" Mandrel
104 40700-26	46.10	26 Tooth 1" Drive Pulley 1" Mandrel
104 40700-27	46.10	27 Tooth 1" Drive Pulley 1" Mandrel
Gilmer Belts 3/8" Pitch 1" Wide		
104 40800-124	20.30	124L 100 Belt
104 40800-135	21.62	135L 100 Belt
104 40800-150	22.54	150L 100 Belt
104 40800-165	24.02	165L 100 Belt
104 40800-187	24.98	187L 100 Belt
104 40800-195	26.50	195L 100 Belt
104 40800-203	26.79	203L 100 Belt
104 40800-210	27.26	210L 100 Belt
104 40800-225	28.04	225L 100 Belt
104 40800-240	29.26	240L 100 Belt
104 40800-255	30.46	255L 100 Belt
104 40800-270	31.92	270L 100 Belt
104 40800-285	32.72	285L 100 Belt
104 40800-300	34.28	300L 100 Belt
104 40800-315	36.10	315L 100 Belt
104 40800-322	35.90	322L 100 Belt
104 40800-345	37.38	345L 100 Belt
HTD Belts 8MM Pitch 20MM (.800") or 30MM (1.200") Wide		
104 46450-480	20.67	Belt 480-8X20 HTD
104 46450-512	21.36	Belt 512-8x20 HTD
104 46450-520	21.95	Belt 520-8x20 HTD
104 46450-560	22.95	Belt 560-8x20 HTD
104 46450-576	23.95	Belt 576-8x20 HTD
104 46450-592	24.95	Belt 592-8x20 HTD
104 46450-600	25.95	Belt 600-8X20 HTD
104 46450-608	26.95	Belt 608-8X20 HTD
104 46450-624	27.95	Belt 624-8X20 HTD

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104 46450-640	28.95	Belt 640-8X20 HTD
104 46450-656	29.95	Belt 656-8X20 HTD
104 46450-672	30.95	Belt 672-8X20 HTD
104 46450-680	31.95	Belt 680-8X20 HTD
104 46450-696	31.95	Belt 696-8X20 HTD
104 46450-720	32.95	Belt 720-8X20 HTD
104 46450-774	32.95	Belt 724-8X20 HTD
104 46450-760	33.95	Belt 760-8X20 HTD
104 46450-776	34.95	Belt 776-8X20 HTD
104 46450-800	35.95	Belt 800-8X20 HTD
104 46450-840	36.95	Belt 840-8X20 HTD
104 46450-880	37.95	Belt 880-8X20 HTD
104 46450-888	38.95	Belt 888-8X20 HTD
104 46460-600	31.95	Belt 600-8X30 HTD
104 46460-640	33.95	Belt 640-8X30 HTD

HTD Belt Crank Pulleys - 1" Mandrel w/ 1/8" Keyway

104 46100-17	53.90	17 Tooth 1" Drive Pulley 1" Mandrel
104 46100-18	54.90	18 Tooth 1" Drive Pulley 1" Mandrel
104 46100-19	55.90	19 Tooth 1" Drive Pulley 1" Mandrel
104 46100-20	56.90	20 Tooth 1" Drive Pulley 1" Mandrel
104 46100-21	57.90	21 Tooth 1" Drive Pulley 1" Mandrel
104 46100-22	58.90	22 Tooth 1" Drive Pulley 1" Mandrel
104 46100-23	59.90	23 Tooth 1" Drive Pulley 1" Mandrel
104 46100-24	60.90	24 Tooth 1" Drive Pulley 1" Mandrel
104 46100-25	61.90	25 Tooth 1" Drive Pulley 1" Mandrel
104 46100-26	62.90	26 Tooth 1" Drive Pulley 1" Mandrel
104 46100-27	63.90	27 Tooth 1" Drive Pulley 1" Mandrel
104 46100-28	64.90	28 Tooth 1" Drive Pulley 1" Mandrel
104 46100-29	65.90	29 Tooth 1" Drive Pulley 1" Mandrel
104 46100-30	66.90	30 Tooth 1" Drive Pulley 1" Mandrel
104 46100-31	67.90	31 Tooth 1" Drive Pulley 1" Mandrel
104 46100-32	68.90	32 Tooth 1" Drive Pulley 1" Mandrel
104 46100-33	69.90	33 Tooth 1" Drive Pulley 1" Mandrel
104 46100-34	37.90	34 Tooth 1" Drive Pulley 1" Mandrel

HTD Oil Pump Belt Pulleys - 5/8" Bore w/ 3/16" Keyway and Set Screws

104 46101-28	61.90	28 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-30	63.90	30 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-32	65.90	32 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-33	67.90	33 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-34	68.90	34 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-35	70.90	35 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-36	71.90	36 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-37	72.90	37 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-38	74.90	38 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-40	77.90	40 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-45	82.90	45 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-46	84.90	46 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-47	86.90	47 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46101-48	88.90	48 Tooth 1-1/4" Wide HTD Pump Pulley - 5/8" Shaft
104 46102-40	72.90	40 Tooth 1" HTD Pump Pulley - 5/8" Shaft
104 46102-42	78.90	42 Tooth 1" HTD Pump Pulley - 5/8" Shaft
104 46102-44	80.90	44 Tooth 1" HTD Pump Pulley - 5/8" Shaft
104 46102-48	85.90	48 Tooth 1" HTD Pump Pulley - 5/8" Shaft
104 46103-35	29.90	35 Tooth Pulley Guard Set
104 46103-36	29.90	36 Tooth Pulley Guard Set
104 46103-38	29.90	38 Tooth Pulley Guard Set
104 46103-40	29.90	40 Tooth Pulley Guard Set
104 46103-42	35.90	42 Tooth Pulley Guard Set
104 46103-44	41.90	44 Tooth Pulley Guard Set
104 46103-45	44.90	45 Tooth Pulley Guard Set
104 46103-48	49.90	48 Tooth Pulley Guard Set

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108 OIL PUMP FITTINGS

108 30800	9.60	Straight Fitting -05M Pump port to -06M AN
108 30808	9.60	Straight Fitting -06M Pump port to -06M AN
108 30810	9.60	Straight Fitting -06M Pump port to -08M AN
108 30820	9.60	Straight Fitting -08M Pump port to -08M AN
108 30821	10.35	Straight Fitting -08M Pump port to -10M AN
108 30822	10.60	Straight Fitting -08M Pump Port to -12M AN
108 30828	10.35	Straight Fitting -10M Pump Port to -08M AN
108 30830	10.35	Straight Fitting -10M Pump Port to -10M AN
108 30831	10.60	Straight Fitting -10M Pump Port to -12M AN
108 30832	10.60	Straight Fitting -10M Pump Port to -16M AN
108 30840	10.60	Straight Fitting -12M Pump Port to -10M AN
108 30841	10.60	Straight Fitting -12M Pump Port to -12M AN
108 30842	18.45	Straight Fitting -12M Pump port to -16M AN
108 30850	19.65	Straight Fitting -16M Pump port to -16M AN
108 30851	24.95	Straight Fitting -16M Pump port to -20M AN
108 30861	8.40	-05 Allen Plug
108 30862	8.40	-06 Allen Plug
108 30866	8.40	-07 Allen Plug
108 30863	8.40	-08 Allen Plug
108 30864	8.55	-10 Allen Plug
108 30865	9.10	-12 Allen Plug
108 30866	9.10	-16 Allen Plug
108 30817	8.40	-07 Hex Plug
108 30872	8.55	-10 Hex Plug
108 30873	9.10	-12 Hex Plug
108 31314-10	22.50	-10 Pan Screen Fitting
108 31314-12	22.50	-12 Pan Screen Fitting
108 31315-10	47.50	-10 x 90 Degree Pan Screen Fitting
108 31315-12	47.50	-12 x 90 Degree Pan Screen Fitting
108 989110-10	69.23	-10 x 90 Degree Pan Screen Fitting - Close
108 989112-12	69.23	-12 x 90 Degree Pan Screen Fitting - Close
108 984506	15.90	-06 Male Flare to -06 O-Ring Boss 45°
108 984568	29.86	-06 Male Flare to -08 O-Ring Boss 45°
108 984581	33.00	-08 Male Flare to -10 O-Ring Boss 45°
108 984586	29.86	-08 Male Flare to -06 O-Ring Boss 45°
108 984508	18.22	-08 Male Flare to -08 O-Ring Boss 45°
108 984510	27.52	-10 Male Flare to -10 O-Ring Boss 45°
108 984511	41.48	-10 Male Flare to -12 O-Ring Boss 45°
108 984509	33.00	-10 Male Flare to -08 O-Ring Boss 45°
108 984513	41.48	-12 Male Flare to -10 O-Ring Boss 45°
108 984512	41.48	-12 Male Flare to -12 O-Ring Boss 45°
108 984516	55.43	-16 Male Flare to -16 O-Ring Boss 45°
108 989006	14.32	-06 Male Flare to -06 O-Ring Boss 90°
108 989068	29.86	-06 Male Flare to -08 O-Ring Boss 90°
108 989081	33.00	-08 Male Flare to -10 O-Ring Boss 90°
108 989086	29.86	-08 Male Flare to -06 O-Ring Boss 90°
108 989008	16.36	-08 Male Flare to -08 O-Ring Boss 90°
108 989010	25.49	-10 Male Flare to -10 O-Ring Boss 90°
108 989011	41.48	-10 Male Flare to -12 O-Ring Boss 90°
108 989009	33.00	-10 Male Flare to -08 O-Ring Boss 90°
108 989013	41.48	-12 Male Flare to -10 O-Ring Boss 90°
108 989012	39.19	-12 Male Flare to -12 O-Ring Boss 90°
108 989016	54.41	-16 Male Flare to -16 O-Ring Boss 90°
108 30900-04	4.95	04 Plastic Fitting Cap - Pack of 25
108 30900-06	4.95	06 Plastic Fitting Cap - Pack of 25
108 30900-08	4.95	08 Plastic Fitting Cap - Pack of 25
108 30900-10	4.95	10 Plastic Fitting Cap - Pack of 18
108 30900-12	4.95	12 Plastic Fitting Cap - Pack of 18
108 30900-16	4.95	16 Plastic Fitting Cap - Pack of 12
108 30900-20	4.95	20 Plastic Fitting Cap - Pack of 12
108 31000-04	4.95	04 Plastic Fitting Plug - Pack of 25

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108 31000-06	4.95	06 Plastic Fitting Plug - Pack of 25
108 31000-08	4.95	08 Plastic Fitting Plug - Pack of 25
108 31010-10	4.95	10 Plastic Fitting Plug - Pack of 18
108 31000-12	4.95	12 Plastic Fitting Plug - Pack of 18
108 31000-16	4.95	16 Plastic Fitting Plug - Pack of 12
108 31000-20	4.95	20 Plastic Fitting Plug - Pack of 12
PATTERSON/AVIAID DRY SUMP OIL TANKS - BRACKETS - FITTINGS - ACCESSORIES		
with cap, AN-12 drain and 4 AN-10 or 12 female fittings for inlet, outlet, tank and engine vent		
110 50010	463.00	1.0 Gallon Capacity, 15.0" Tall, 6" Dia. w/ Bracket Pair, -12 5 piece Fitting Kit
110 50015	463.00	1.5 Gallon Capacity, 17.5" Tall, 6" Dia. w/ Bracket Pair, -12 5 piece Fitting Kit
110 50020	477.00	2.0 Gallon Capacity, 20.5" Tall, 6" Dia. w/ Bracket Pair, -12 5 piece Fitting Kit
110 50025	488.50	2.5 Gallon Capacity, 25.5" Tall, 6" Dia. w/ Bracket Pair, -12 5 piece Fitting Kit
110 50030	498.50	3.0 Gallon Capacity, 16.5" Tall, 9" Dia. w/ Bracket Pair, -12 5 piece Fitting Kit
110 50040	517.50	4.0 Gallon Capacity, 18.0" Tall, 9" Dia. w/ Bracket Pair, -12 5 piece Fitting Kit
110 50050	537.50	5.0 Gallon Capacity, 22.0" Tall, 9" Dia. w/ Bracket Pair, -12 5 piece Fitting Kit
110 50200	38.00	6" Diameter oil tank bracket assembly
110 50201	40.00	9" Diameter oil tank bracket assembly
110 50210	26.00	AN-16 inlet & outlet female fittings, installed on tank, replacing standard AN-12 to allow -20 inlet
110 50211	38.00	Fitting Kit -10 (contains 2 ea AN-12x10 and 1 ea AN-12x12 fittings & AN-12 plug)
110 50212	38.00	Fitting Kit -12 (contains 3 ea AN-12x12 fittings and 1 ea AN-12 plug)
110 50214	42.00	Fitting Kit -16/12 (contains 1 ea AN-16x12 fittings, 2 ea AN-12 fitting and 1 ea AN-12 plug)
110 50216	42.00	Fitting Kit -16 (contains 2 ea AN-16x12 fittings, 1 ea AN-12 fitting and 1 ea AN-12 plug)
110 50217	48.00	Fitting Kit -20 (contains 2 ea AN-20x16 fittings, 1 ea AN-12 fitting and 1 ea AN-12 plug)
110 50220	89.00	Breather Can
110 50218	28.65	Breather Can Fitting Kit, 2 x AN-12 Fittings
110 50221	78.94	Sight Tube, installed on tank
110 50222	112.50	Heater Kit - 6" tank - 500 Watt heater probe, 120 VAC, wire & connectors
110 50223	112.50	Heater Kit - 9" tank - 500 Watt heater probe, 120 VAC, wire & connectors
110 50225	9.00	Tank Cap
110 50228	47.00	Additional inlet, outlet, or vent fitting - per installed fitting
110 50230	57.00	Heater Probe only 500 Watt heater, 120 VAC
110 50224-6	10.00	Tank O-Ring Buna 6"
110 50224-9	10.00	Tank O-Ring Buna 9"
110 50235-6	11.25	Tank Strap Assembly 6"
110 50235-9	11.25	Tank Strap Assembly 9"
110 84115	55.47	12 Tank Breather Adapter w/ Vent Filter 1-1/2"
110 50232-8	47.00	Vent Stack 1-1/2" OD
ATI DAMPER ASSEMBLIES FOR AVIAID DRY SUMP PUMP PACKAGES		
111 917239A	562.44	ATI 6.75 OD "F" Body Damper Assembly LS W/ 25T HTD Dry Sump Pump Drive
111 917249A	562.44	ATI 6.75 OD Corvette "Y" Body Damper Assembly LS W/ 28 T HTD Dry Sump Pump Drive
111 918470	595.19	ATI 7.074 OD Honda VTEC Damper Assembly w/ Serpentine Drive
111 918036	475.56	Damper Assembly ATI Ford Modular V8 2004 Cobra
111 918035	475.56	Damper Assembly ATI Ford Modular V8 4.6
111 916142	164.84	Damper Hub ATI BBC W/25 Tooth HTD Drive
111 916037	206.25	Damper Hub ATI LS1 Camaro Standard w/ 60% Serpentine Drive
111 916033	206.25	Damper Hub ATI LS1 Corvette Standard w/ 60% Serpentine Drive
111 996037A	218.54	Damper Hub ATI LS1 F Body W/25 Tooth HTD Steel
111 916039	225.40	Damper Hub ATI LS1 ASA w/25 Tooth HDTD Aluminum
111 916045L	132.30	Damper Hub ATI LS1 Standard Steel
111 996033A	218.54	Damper Hub ATI LS1 Y Body W/28 Tooth HTD Steel
111 910020	337.52	Damper Shell ATI LS1
XRP STAINLESS BRAIDED HOSE & FITTINGS - FULL LINE AVAILABLE - CALL FOR INFO		
XRP HS-79/HS-79XP LITE WEIGHT TEFLON LINED HOSE - AVAILABLE ON REQUEST TO ORDER		
OIL PANS - CIRCLE TRACK - WET SUMP - STEEL STAMPED CORE		
151 51190	397.60	SBC - Sprint Car/Modified - 7" deep, Below rail kickout, mini starter, 8 qt..
151 51320/2	346.90	302/351 W - Rear Sump, no crossmembers, 12" long, 7 1/2" deep, 14" wide, 8 1/2 qt..
151 51330/2	319.75	302/351 W - Rear Sump, stock crossmember - 12" long, 7 1/2" deep, 14" wide, 8 1/2 qt..
OIL PANS - DRY SUMP - ALL APPLICATIONS - STEEL STAMPED CORE		
152 52100	249.50	SBC - 4 1/2" deep, no kickout, 2-12 right side, windage screen
152 52110	320.70	SBC - 4 1/2" deep, below the rail kickout, 2 -12 right side, windage screen
152 52130	421.80	SBC - 4-1/2" front 5" deep rear, kickout below the rail, 2 -12 right side, windage screen
152 52200	349.00	BBC-Gen IV - 5" deep, Stroker Core, 3 -12 right side, windage screen

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152 52201	399.00	BBC Gen IV - 5" deep, Stroker Core, 3 -12 left side, windage screen
152 52202	374.00	BBC-Gen VI - 5" deep, Stroker Core, 3 -12 right side, windage screen
152 52203	424.00	BBC Gen VI - 5" deep, Stroker Core, 3 -12 left side, windage screen
152 52210	496.00	BBC - 6-1/2" deep, Stroker Core, 3 -12 left side outlets from trough, windage screen
152 52310	381.80	SBF - 289/302, 5" deep, 3 -12 right side, windage screen
152 52320	381.80	SBF - 351 W, 5" deep, 3 -12 right side, windage screen
152 52312	496.60	SBF - 289/302, 6-1/2" deep, 3 -12 left side outlets from trough, windage screen
152 52322	496.60	SBF - 351 W, 6-1/2" deep, 3 -12 left side outlets from trough, windage screen
152 52431	392.35	BBF - 460 3 Pickup Dry Sump Pan
152 52412	496.00	BBF - FE Ford - 5-1/2" deep for Cobra chassis, 3 -12 left side outlets
152 52500	396.00	SBM 360 Mopar 2 Pickup Dry Sump Pan Right Side Outlet
152 52501-10	374.60	LS2 - 3 1/2" deep, no kickout, 2-10 right side, windage screen - fits LS1-6
152 52502-10	399.60	LS2 - 3 1/2" deep, no kickout, 3-10 right side, windage screen - fits LS1-6
152 52502-12	399.60	LS2 - 3 1/2" deep, no kickout, 3-10 right side, windage screen - fits LS1-6
152 52503-10	349.60	LS2 - 1-3/4" deep, 3-10 right side, windage screen - fits LS1-6
152 52503-12	349.60	LS2 - 1-3/4" deep, 3-12 right side, windage screen - fits LS1-6
152 52505	999.00	LS Billet Aluminum Dry Sump Pan, 5 Right Side Outlet Ports
152 52506	1199.60	Modular Ford Billet Aluminum Dry Sump Pan, 5 Right Side Outlet Ports
152 52507	1199.60	Coyote Ford Billet Aluminum Dry Sump Pan, 5 Right Side Outlet Ports
152 52600	496.60	BBM 426/440 Mopar 3 Pickup Dry sump Pan
152 52601	1199.60	Nissan RB25 Billet Aluminum Dry Sump Pan, 5 Right Side Outlet Ports
152 52581	564.58	LS2 Stock cast aluminum pan - modified w/ 2, -10 dry sump pickups
OIL PANS - DRAG RACE - WET SUMP - FABRICATED ALUMINUM - by Billet Fabrication		
153 53107	From 674	All Models
OIL PANS - DRAG RACE - DRY SUMP - FABRICATED ALUMINUM - by Billet Fabrication		
154 54107	From 698	All Models - 3 Pickups
OIL PANS - ROAD RACE - WET SUMP (All Road Race Pan Prices Include Pick-up)		
155 55110	496.60	SBC - Camaro, Original 69 Trans Am, 11" long, 7 1/4" deep, 12" wide, 6 1/2 qt..
155 55112	496.60	SBC - Camaro, Revised 69 Trans Am, 12" long, 8" deep, 14" wide, 8 qt..
155 55114	496.60	SBC - Camaro, Revised 70 Trans Am, 12" long, 8" deep, 14" wide, 8 qt..
155 55120	496.60	SBC - Corvette, 12" long, 7 1/4" deep, 14 1/2" wide, 7 1/2 qt..
155 55122	496.60	SBC - Corvette, Revised 12" long, 8" deep, 14 1/2" wide, 8 1/2 qt..
155 55240	525.00	BBC - Corvette, 12" long, 7 1/4" deep, 14 1/2" wide, 7 1/2 qt..
155 55301	396.60	SBF - 289/302 dual sump, 79 & up Mustang, 8 1/2" long, 8 1/2" deep, 13 1/2" wide, 6 qt.
155 55310	396.60	SBF - 351W dual sump, 79 & up mustang, 8" long, 8 1/2" deep, 13 1/2" wide, 6 qt.
155 55320	396.60	SBF - 289/302, front sump, 10" long, 7 1/2" deep, 12 1/2" wide, 6 qt..
155 55325	396.60	SBF - 351W, front sump, 10" long, 7 1/2" deep, 12 1/2" wide, 6 qt..
155 55326	464.25	SBF - 289/302, Holmann/Moody front sump, 11" long, 8 1/2" deep, 13 1/2" wide, 8-1/2 qt
155 55328	464.25	SBF - 351W, Holmann/Moody front sump, 11" long, 8 1/2" deep, 13 1/2" wide, 8-1/2 qt
155 55335	464.25	SBF - 289/302, front sump, 10" long, 9 1/2" deep with skid plate, 12 1/2" wide, 9 1/2 qt.
155 55340	464.25	SBF - 351W, front sump, 10" long, 9 1/2" deep with skid plate, 12 1/2" wide, 9 1/2 qt..
155 55350	464.25	SBF - 289/302 front sump, original GT-350 "R" model, 10" long, 7 1/2" deep, 11 1/2" wide, 6 qt
155 55351	464.25	SBF - 351W, front sump, original GT-350 "R" model, 10" long, 7 1/2" deep, 11 1/2" wide, 6 qt..
155 55355	496.60	SBF - 289/302, front sump, original 289 Cobra, 15" long, 7 1/2" deep, 11 1/2" wide, 8 1/2 qt..
155 55356	496.60	SBF - 351W, front sump, original 289 Cobra, 15" long, 7 1/2" deep, 11 1/2" wide, 8 1/2 qt..
155 55357	496.60	SBF - 289/302, Bud Moore front sump, 11" long, 8 1/2" deep, 13 1/2" wide, 8-1/2 qt
155 55358	496.60	SBF - 351W, Bud Moore front sump, 11" long, 8 1/2" deep, 13 1/2" wide, 8-1/2 qt
155 55360	549.60	SBF - 289/302, front sump, original GT-40, 15" long, 6 1/2" deep, 12" wide, 5-1/2 qt
155 55361	549.60	SBF - 351W, front sump, original GT-40, 15" long, 6 1/2" deep, 12" wide, 5-1/2 qt
155 55362	524.60	SBF - 289/302, front sump, original Daytona Coupe, 15" long, 6 1/2" deep, 12" wide, 6 qt
155 55363	524.60	SBF - 351W, front sump, original Daytona Coupe, 15" long, 6 1/2" deep, 12" wide, 6 qt
155 55365	421.45	SBF - 351C, Pantera, 16" long, 8 1/4" deep, 9 1/4" wide, 9 1/2 qt..
155 55366	437.95	SBF - 289/302, Mangusta/Pantera, 16" long, 7-1/2" deep, 9 1/4" wide, 8 1/2 qt..
155 55367	437.95	SBF - 351W, Pantera, 16" long, 7-1/2" deep, 9 1/4" wide, 8 1/2 qt..
155 55370	496.60	SBF - 289/302, Sunbeam Tiger, 13" long, 7 1/2" deep, 11 1/4" wide, 8 qt..
155 55410	649.00	FE - 427, original 427 Cobra, dual tray, 18" long, 6" deep, front, 4 1/2" rear, 12 1/4" wide, 9 qt
155 55412	496.60	BBF - 427, front sump, 10" long, 6-1/2" deep, 12 1/2" wide, 6 qt, w/ 427 Cobra windage Tray
155 55430	464.25	BBF - 460, center sump, Pantera conversions, 14" long, 8-1/4" deep, 9 1/2" wide, 7 qt
155 55435	496.60	BBF - 460, 427 Cobra Style, "D" Style Pump Pickup
155 55535	496.60	Modular Ford "289 Cobra" Style Road Race Pan,
155 55700	549.00	AMC - Javelin, 10" long, 7 1/2" deep, 12" wide, 7 qt. W/ External Pickup

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OIL PANS - MARINE - WET SUMP

157 57240

473.95 BBC - offshore, 8 1/2" deep, 13" long sump, 9 qt..

CAST ALLOY DRY SUMP PANS by ARE - Inquire

Dip Sticks

174 71702

11.00 BBC, Chrome

174 71712

11.00 Small Block Chevy, chrome

174 71742

11.00 Small Block Ford, front sump, 289/302/351 chrome

TO DISASSEMBLE & REASSEMBLE PUMP;

Remove any gear from pump input shaft.

Loosen the setscrews at the front of the pump. The 4 set screws (1/8" Allen) at the perimeter of the pump lock the studs that assemble and align the pump into place. The single smaller setscrew (3/32" Allen) at the middle helps locate and lock the idler shaft in place.

The easiest way to work on the pump from this point on is to drill a 3/4" hole through a flat surface like a table or bench top. Stick the drive shaft into that hole, and the pump is ready to work on from the back. Use acetone or lacquer thinner to clean the pump along one side and apply the stick-on numbers to each section. This will help with reassemble. Number the sections from front to back.

Remove the 3 screws (3/32" Allen) from the bearing cover and remove it.

Unscrew and remove each of the 4 studs (1/4" Allen or 5/16" hex) that assemble the pump. Older pumps use a thin silicone film to seal between the sections. Newer pumps use o-rings.

Remove the snap ring from the back of the drive shaft and lift off the regulator housing.

Remove each section and gear set. Gear keys may have to be pulled out with pliers. Each key must be removed before the next section can be removed. Keep components together and in order.

If the pump was assembled with silicone, all silicone must be removed from each surface before reassemble. Flat sanding with solvent using 320 or finer paper on a granite plate, a ground surface or any really flat area is fine. Or clean by hand with Scotchbrite or similar scrubbing material. If the pump does not have o-rings, or in an emergency on an o-ringed pump, apply a thin coat of silicone to each of the bodies only as you reassemble the pump. Be prepared to complete the assembly once you start. If the pump uses o-rings, make sure each o-ring is properly seated in its groove before assembling the each piece.

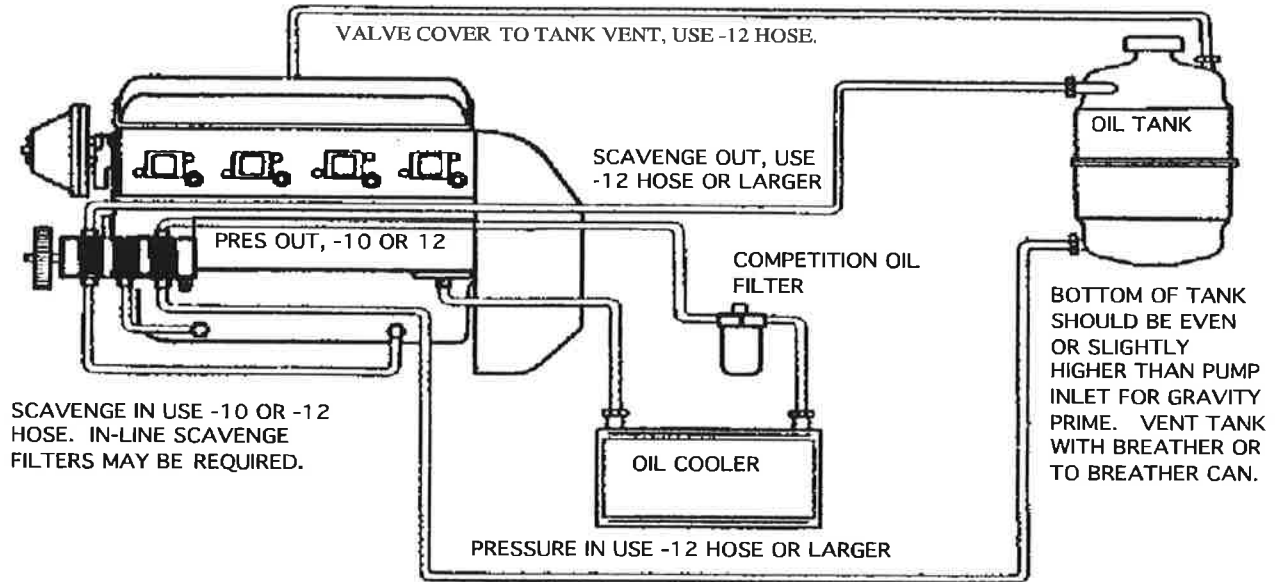
Once the regulator housing is reinstalled, push each of the studs through its hole until it stops at the front bearing body. Make sure there is a washer under the head of the nut on each stud. Once they are all 4 pushed to the front of the pump, begin screwing the bolts in. Once all the slack is taken up check to make sure the pump spins freely on all 4. Then tighten all 4 evenly until they are hand tight with a normal short Allen wrench. If possible use a torque wrench to tighten to 45-50 inch pounds. Reinstall the snap ring and the rear bearing cover. Check the pump again.

Turn the pump around and tighten the idler shaft set screw (some older pumps do not have one) and then the 4 stud set screws. Use a thread sealer to seal and lock the threads. Removable Locktite (blue) is ok.

For pumps with seal sections, remove all the seals from the plate. Lightly oil the bores of the seal section with oil to allow the seal to slide into the bore. Push the seals into the bores so that the open side of the seals face AWAY from each other. The closed side of the seals will face each other. Make sure they are bottomed in the bore and there is no part of the seal protruding past the face of the section. Grease the seals. Fill the small "V" created between the seals with grease. Assemble the cover plate into the pump from the back end first. Install the section O-ring into the groove. Work the seals over the ends of the idler and drive shaft with a wiggling motion gently to prevent cutting the seal. Continue with reassembly as above.

PLEASE READ THE FOLLOWING INFORMATION BEFORE INSTALLING YOUR NEW DRY SUMP OIL PUMP!

Your dry sump oil pump is either a three (3) stage pump with two (2) scavenge sections and one (1) pressure section, a four (4) stage pump with three (3) scavenge sections and one (1) pressure section, or a five (5) stage pump with four (4) scavenge sections and one (1) pressure section. The dry sump pump is just one part of your dry sump oiling system. As the diagram below indicates, other necessary parts of your dry sump system are a dry sump pan, remote oil tank, a high performance oil filter, oil pump drive kit and necessary plumbing to attach all oil system components. An oil cooler may be necessary depending upon the type of racing you are doing. Also if your dry sump pan does not have screened oil pick-ups, scavenge filters should be used to catch harmful debris before it reaches the pump.

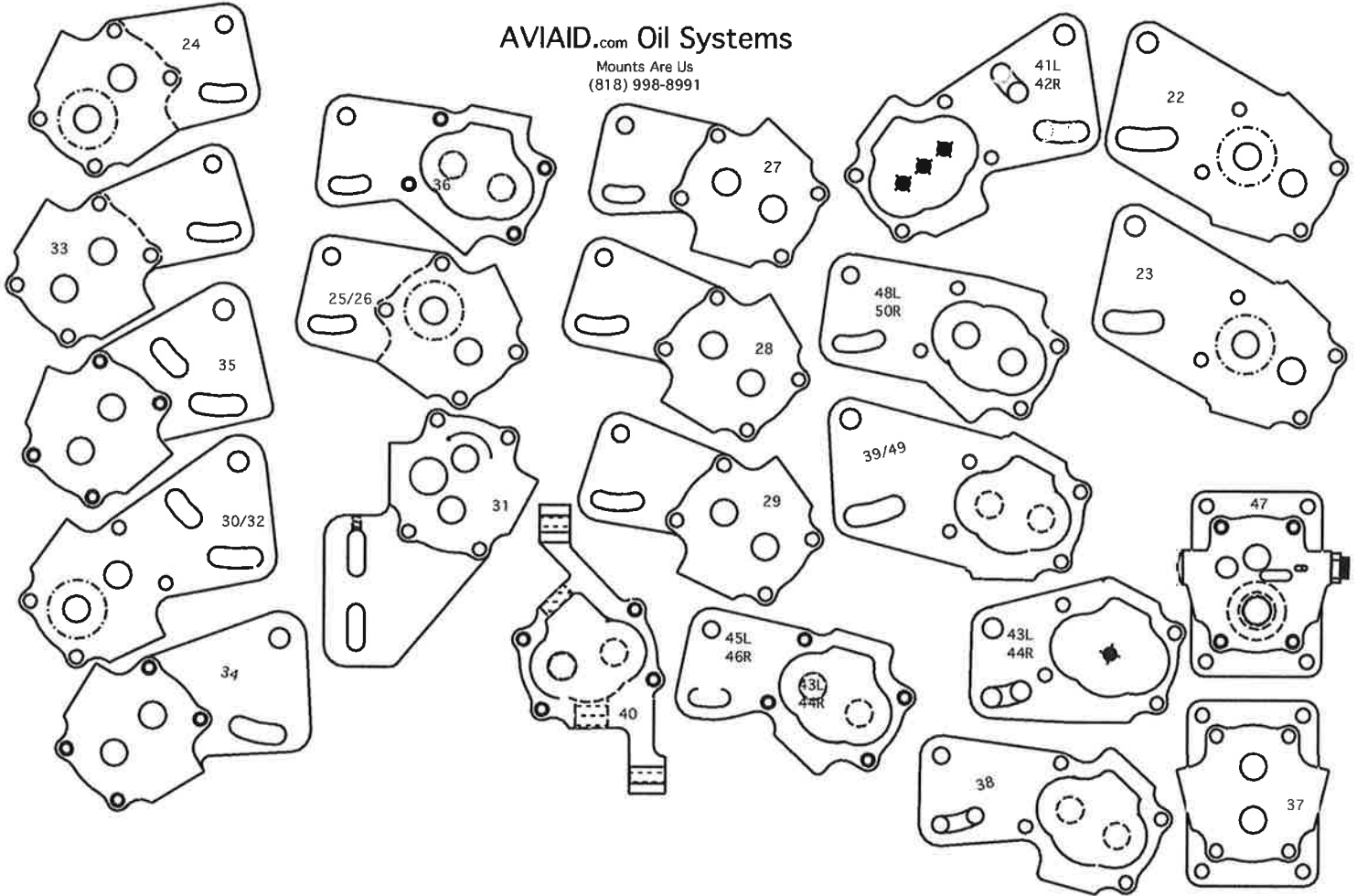


DRY SUMP PUMP - The following is an overview of certain things you should be familiar with on your dry sump pump and its installation. Since each dry sump system is different based on the type of racing and the components involved, it is important for you to discuss the specifics of your dry sump system with an expert familiar with your type of racing prior to the initial fire-up of the engine.

1. Your dry sump pump comes with -12 fittings for the scavenge in, scavenge out and pressure in lines. A -10 or -12 fitting is used for the pressure out line. All scavenge sections are internally cross-ported on the scavenge outlet side, allowing you to run single or multiple lines from the oil pump to the oil tank without pump modifications. If only one scavenge line is used, plug the other scavenge sections using a -10 or -12 plug depending on the port in the sections.
2. Your pump is designed to bolt directly to the front of the engine by using threaded accessory holes or adapters as necessary. Depending on your engine accessories (water pump, alternator, etc.), it may be necessary to fabricate spacers to move the pump forward in order to properly align the oil pump drive pulley to the crank drive pulley.
3. Since you are using a dry sump pump, the standard oil pump is not used. In order to prevent oil leakage from the passage where the stock oil pump feed the system, it is necessary to block the passage.
4. The oil pressure return line to the engine is usually returned to the stock oil filter pad. Some blocks may also have provisions for other inlet points.
5. Prior to initial start-up, make sure all components of your oiling system are clean. Any debris or engine trash left in the system could severely damage your new pump and/or your motor. Also, in order to prevent damage to the bearings on initial start-up, the oil system must be primed. To do this, install the pump on the motor, correctly attach all lines of the oiling system and turn the pump drive shaft clockwise with a hand drill until a constant pressure is read on the oil pressure gauge.
6. Once the system is installed to adjust the pressure to the desired PSI, loosen the nut on the pressure regulation screw and turn screw in for more pressure or turn screw out for less pressure. After the desired pressure is achieved, tighten the nut to keep the screw secure.

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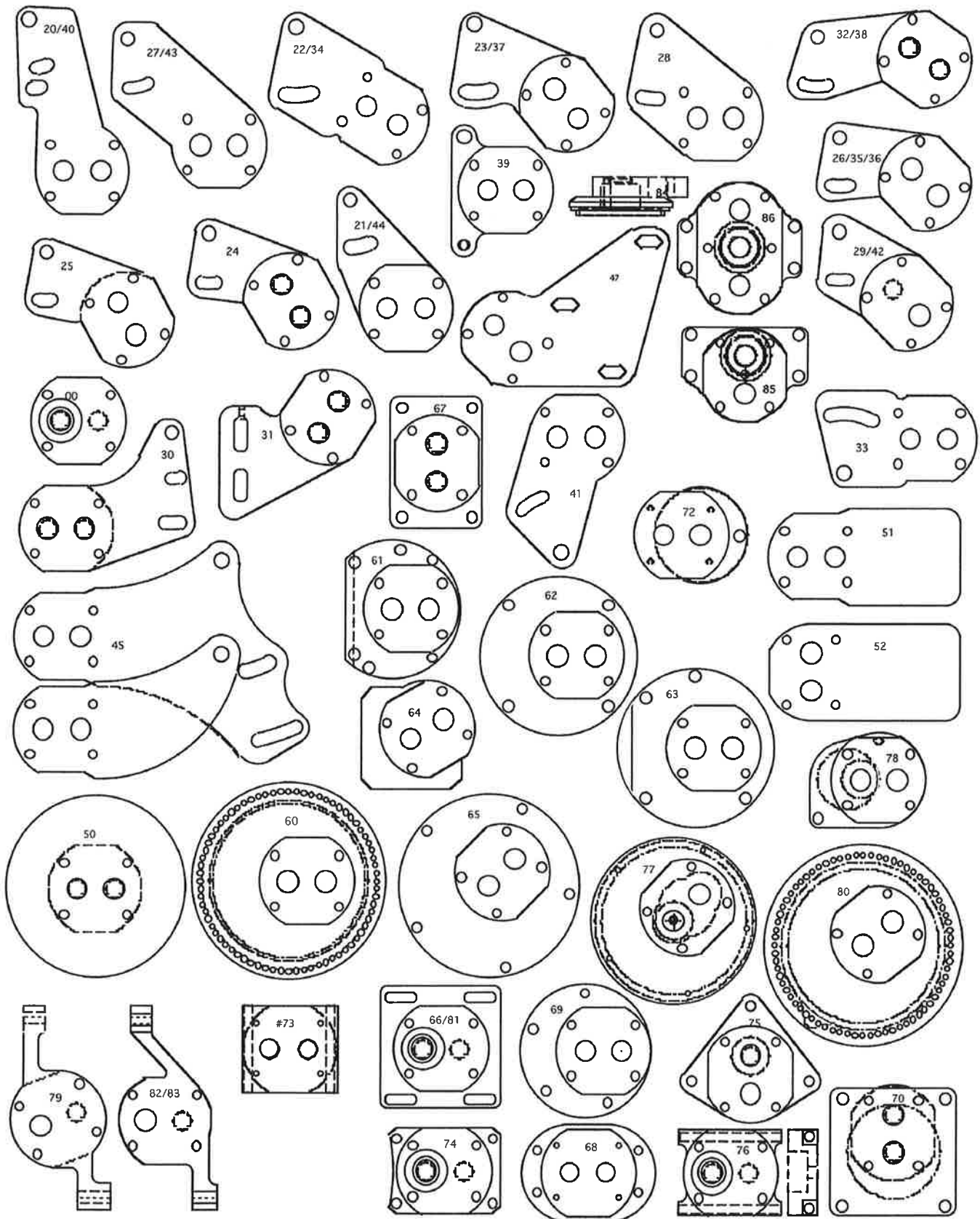
S2 Belt & Cam Drive Mounts

- | | | |
|-------|-----------|--|
| 22 | DRCE/BBC | Left Side Mount Blade Mount Belt Drive |
| 23 | BBC | Left Side Mount Blade Mount Belt Drive |
| 24 | SBC/SBF | Right Side Mount Blade Trans-Am Mount/Roush Replacement |
| 25 | SBC | Left Side Mount Blade .500" Mount Belt Drive - Weaver Position |
| 26 | SBC | Left Side Mount Blade Plate .375" Mount Belt Drive - Weaver Position |
| 27 | SBC | Left Side Mount Blade Mount Belt Drive - Standard Front Bolts - 16/28@225L |
| 28 | SBC | Left Side Mount Blade Mount Belt Drive - Barnes position |
| 29 | SBC | Left Side Mount Blade Mount Belt Drive - Requires no block modifications |
| 30 | 351 SVO | Right Side Mount Blade 3-hole Elliot .375" |
| 31 | Universal | Bert/Brinn Transmission Blade Mount |
| 32 | 351 SVO | Right Side Blade Mount 3-hole Elliot .500" |
| 33 | 351 SVO | Right Side Blade Mount 3-hole Elliot .500" - Old Style |
| 34 | BBF | Right Side Blade Mount Belt Drive |
| 35/50 | SBC | Mounting Body, #28 Reverse Left side/Right side Mount |
| 36 | SBC | Right Side Blade Mount Belt Drive #28 |
| 37 | Cam | KSE New Style |
| 38/52 | SBC | Mounting Body #28 Left side/Right side Mount |
| 39/49 | BBC | Mounting Body #23 Left side/Right side Mount |
| 40 | LS-C | Mounting Body LS Direct Block Mount |
| 41/42 | EEI | Mounting Body Left side/Right side 3 Bolt 30/32 EEI Pattern |
| 43/44 | SBC | Mounting Body Left side/Right side Mount Compact Special |
| 45/46 | SBC | Mounting Body Left side/Right side Mount 27 reverse |
| 47 | Cam | KSE New Style Mount w/ Integral Regulator |

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S1 Belt Drive Mounting Blades - LSM Left Side Mount			RSM Right Side Mount
LSM	RSM	Bolt Ptn	Application-View from Front - 2nd number is Blade flipped on vertical axis
20	40	SBC/BBC	Low position vertical port Drag Race / Oval Track / Offshore Marine
21	44	SBC	Sprint/Cosworth Midget
22	34	BBC	Standard BBC blade - SBF w/ adapter
23	37	BBC	BBC Corvette - 427 FE on original AOS Mount
24	46	SBC	Left Side Mount 45D Port Alignment
25		SBC/Mopar	Left Side Mount 60D Port Alignment
26	36	SBC	Standard SBC blade - Oval Track, Stock Car, Sprinter 45D
27	43	SBC/2300 Ford	Sprinter Vertical Ports Offset out & down - RS 2300 Ford, Cosworth 2L Midget
28		Datsun InLine	LSM Newman Sharp Datsun
29	42	SBC/FE Ford	Canady Brothers midget - RS 427 FE Cobra Mount 2nd Gen AOS Mount
30		351C Ford	RSM Vertical Ports - direct bolt on
31		Universal	Bert/Brinn Transmission
32	38	SBC	High position direct mount blade
33		Datsun	LSM Electromotive
35		Tilton Bellhsg	Inverted 26 blade
39		Mazda	Rotary
41		Suzuki	Hayabusa
45		Dodge V-6	Shelby Can Am
47		Chevy LS	Street Car Scavenge Pump Mount
48		EEI Timing Cover	SBF Elliot timing cover mount option
50		Universal	6" Diameter Blank Round Plate
51		Universal	3-1/4x5" Perpendicular Port Blade - Horizontal Blade, Vertical flow
52		Universal	3-1/4x5" Ports Parrallel to Blade - Horizontal Blade, Horizontal Flow
S1 Plate Mount Belt & Cam Drive Mounting Bodies			
60		Timing Cover	Donovan 417 - Original Style, replaces stock cover plate
61		Accessory Drive	Arias 8.3 Litre/Fontana Rhino, replaces stock cover plate
62		Accessory Drive	Arias 10 Litre, replaces stock cover plate
63		Accessory Drive	AR - Seyler Ford, replaces stock cover plate
64		Timing Cover	JFK style, direct timing cover mount
65		Timing Cover	6" Diameter O-ring Arias - Donovan - Keith Black Big Block Gear Drive, replaces stock cover plate
66		Motor Plate	Adjustable Motor Plate Mount - 4" x 4" Pattern - Reverse Rotation
67		Timing Cover	KSE New Style, direct timing cover mount
68		Motor Plate	Trett / Small Motor Plate Mount - 1.375"x3.450" Pattern
69		Universal	Esslinger Midget Motor Water Pump - Donovan 417 Gear Drive Cover, mounts to stock cover plate
70		Motor Plate	Aircraft Accessory Pad Mount
71		Motor Plate	F5000 Extended nose
72		Cam Cover	Cosworth/Offy cam mount - 4 bolt pattern
73		Universal	Bolt thru top mount
74		Timing Cover	GT BBC Timing cover
75		Gearbox	Hyroplane turbine gearbox mount
76		Universal	Bolt thru side mount
77		Gear Drive Cover	Donovan Small Block, replaces stock cover plate
78		Shumaker	Harley Davidson Side Case
79		LS1	LS1 Chevrolet Small Block Air Conditioner Bracket Mount - Angled Ports
80		Timing Cover	RCD Big Block Gear Drive Cover
81		Motor Plate	Adjustable Motor Plate Mount - 4" x 4" Pattern - Standard Rotation
82		LS1	LS1 Direct to block Bolt on Mount - Vertical Port Flow
83		LS1	LS1 Chevrolet Small Block Air Conditioner Bracket Mount - Vertical Ports
84		Accessory Drive	Swivel Clamp Mount - RCD Offset/Tri Drive
85		Dodge Hemi	Street Engine Single Section Pump Mount
86		Dodge Hemi	Fuel/Funny Car Double Section Pump Mount

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Typical pump mounting
blade configurations

Shaft extension = 2"

Front bearing body = 1"

Mounting blades = 1/2"

Separators = 1/4"

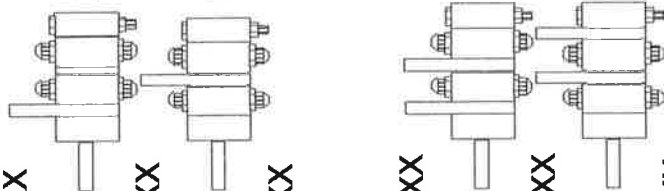
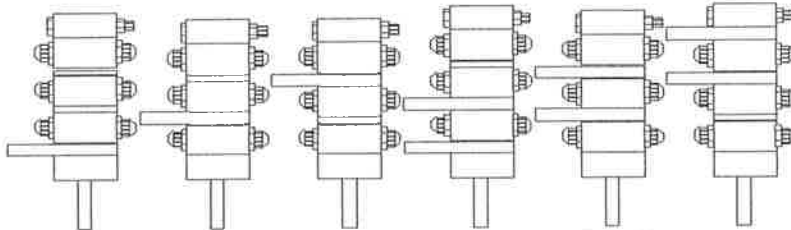
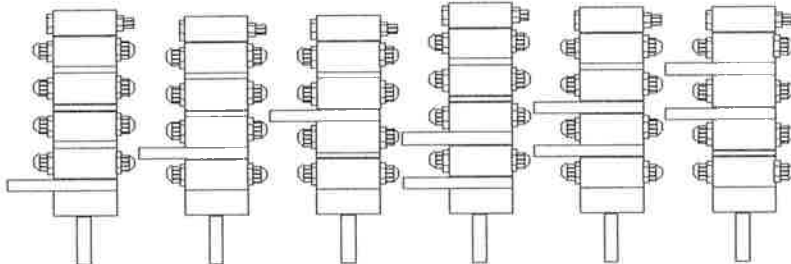
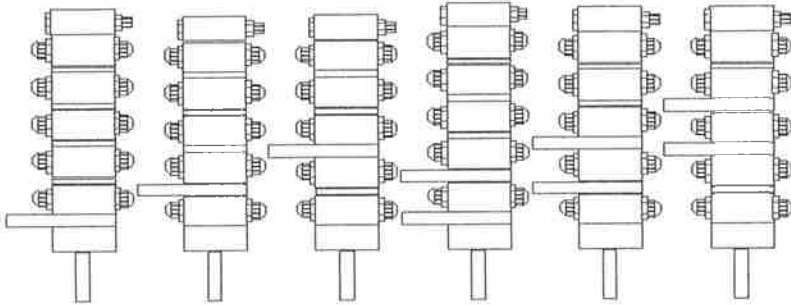
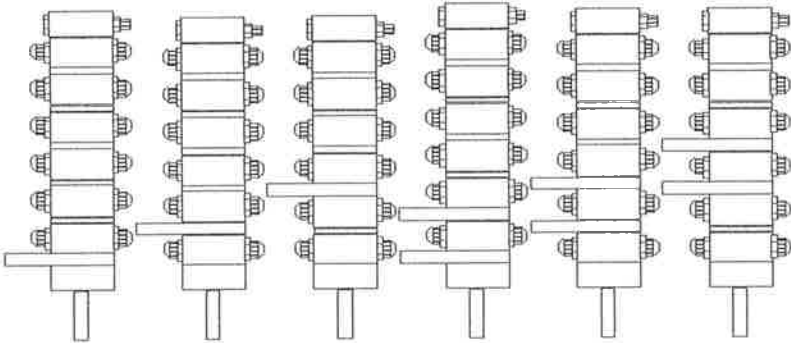
1st number indicates number
of mounting blades

2nd number indicates position
of 1st mounting blade

Configuration numbers apply
to all pumps.

"xx" = blade or mount ID
number

Contact us for additional
configuration options and
special circumstances



10XX 11XX 12XX 20XX 21XX 22XX

1 stage pumps

